



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

TÜV SÜD/15085/CL1/913/24/0A3

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

AMM MANUFACTURING DOO LUŽNICE
Milice Milojković / 15
34000 Kragujevac
Serbia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, S

in the range indicated in the annex.

validity: 2026-03-23 until 2027-04-10

München, 2026-04-23
Place and date of issue

Lead auditor: MARICIC



Certification Body
Material and Welding Technology

Sack

Dipl.-Ing. SACK
Deputy head of certification body



EQ3401965



TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 1.2/1.3 1.2/2.1 1.2/2.1 2.1/2.2 1.2/2.2 1.2/2.2 1.2/5.1 1.2/8.1 1.2/8.1 1.3 1.3/8.1 1.3 1.3/1.4 1.3/2.1 1.3/8.1 1.4 1.4 10.1 2.1 2.1 2.1 8.1 2.1/2.2 2.1/8.1 2.2 2.2 2.2/3.1 3.1 8.1	t = 1.5 - 70 mm t $\geq$ 2.1 mm t = 2.1 - 6 mm D $\geq$ 10 mm t = 1.5 - 6 mm t = 2.1 - 6 mm t = 2.1 - 6 mm t = 1 - 25 mm D $\geq$ 30 mm t = 3 - 25 mm D $\geq$ 35 mm t $\geq$ 3 mm D $\geq$ 22.5 mm t = 1.5 - 20 mm t = 2.1 - 20 mm D $\geq$ 25 mm t = 0.7 - 3 mm t = 0.7 - 3 mm t = 1.5 - 3 mm t = 1 - 3 mm t = 1 - 3 mm t = 1 - 4 mm t = 1.2 - 12 mm t = 1.4 - 8 mm t = 2.1 - 8 mm D $\geq$ 72.5 mm t = 1 - 6 mm t = 1 - 16 mm t = 1 - 24 mm t = 1 - 24 mm t = 1.5 - 10 mm t = 1.4 - 4 mm t = 2.1 - 16 mm t = 3 - 10 mm t = 3 - 12 mm t = 3 - 24 mm t $\geq$ 1.4 mm	BW FW FW, t2 = 1.4 - 4 mm BW, t2 = 3 - 5 mm FW, t2 = 3 - 8 mm FW FW, t2 = 1.4 - 16 mm BW, t2 = 3 - 12 mm FW, robotic, t2 = 3 - 30 mm BW, t2 = 1.1 - 70 mm FW, t2 $\geq$ 1.4 mm BW BW, t2 = 0.7 - 3 mm FW FW, t2 = 3 - 10 mm FW, t2 = 1.4 - 4 mm FW, t2 = 1 - 12 mm BW FW FW BW BW, t2 = 1.5 - 10 mm FW BW BW, t2 = 1.5 - 6 mm FW, t2 = 3 - 12 mm FW BW FW, t=3-40 mm BW FW
141	1.1 1.1 1.1/1.2 1.1/1.2 1.1/1.4 1.1/8.1 1.1/8.1	t = 1.3 - 6 mm D $\geq$ 21 mm t = 1.8 - 8 mm D $\geq$ 4 mm t = 1.3 - 6 mm D $\geq$ 21.1 mm t = 1.4 - 8 mm D $\geq$ 4 mm t = 3 - 8 mm D $\geq$ 4 mm t = 1.3 - 6 mm D $\geq$ 10.6 mm t = 1.8 - 36 mm D $\geq$ 4 mm	BW FW BW, t2= 3-50 mm FW, t2= 2.1 - 36 mm FW, t2= 1.4-4 mm BW, t2= 1.3 - 24 mm FW, t2 $\geq$ 3 mm

Scope of the certificate

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	1.2	t = 1 - 50 mm D ≥ 4 mm	FW
	1.2	t = 1.2 - 80 mm D ≥ 13 mm	BW
	1.2/1.3	t = 1.8 - 5 mm D ≥ 21.2 mm	FW, t2=1-3 mm
	1.2/1.4	t = 3 - 40 mm D ≥ 10 mm	FW, t2=3-10 mm
	1.2/8.1	t = 1.4 - 16 mm D ≥ 4 mm	FW, t2 ≥ 3 mm
	1.2/8.1	t = 3 - 12 mm D ≥ 15 mm	BW, t2=7 - 30 mm
	1.3	t = 0.7 - 3 mm	BW
	1.3	t = 1 - 3 mm	FW
	1.3/1.4	t = 1.5 - 3 mm	FW, t2 = 3 - 10 mm
	1.3/8.1	t = 0.6 - 3 mm D ≥ 20 mm	BW, t2 = 0.7 - 4 mm
	1.3/8.1	t = 1 - 3 mm D ≥ 16 mm	FW, t2 = 1 - 4 mm
	1.4/8.1	t = 3 - 10 mm D ≥ 10 mm	FW, t2 = 1.4 - 4 mm
	10.1	t = 1.4 - 4 mm	FW
	10.1	t = 2 - 8 mm	BW
	2.2	t = 1.5 - 6 mm	BW
	2.2/8.1	t = 2.1 - 6 mm	FW, t2 = 1 - 3 mm
	8.1	t = 1 - 24 mm D ≥ 16.8 mm	BW
	8.1	t ≥ 1.4 mm D ≥ 10 mm	FW
783	1.3/8.1	t = 2 mm	8.1 M10
784	8.1	t = 2 mm	M6

Area of Application:

- New build of railway vehicles and their components
- Purchase and supply of welded components

Responsible welding coordinator(s):

Filip Aćimović, Level A (IWE)

born: 1977-10-04

1st deputy(ies) of the responsible welding coordinator(s):

Aleksandar Đerić, Level A (IWE)

born: 1993-11-08

Others deputies:

Nenad Raketić, Level B (IWT)
 Darko Kličković, Level C (IWS)
 Nikola Slavković, Level C (IWS)
 Dragan Anđelković, Level C
 Milan Jokić, Level C
 Mihajlo Jelić, Level C

born: 1973-09-26
 born: 1994-03-18
 born: 2001-02-16
 born: 1985-05-18
 born: 1976-10-16
 born: 1999-09-10

Remarks:

The welding coordinators Filip Aćimović, Aleksandar Đerić are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Scope of the certificate

Register no.: TÜV SÜD/15085/CL1/913/24/0A3

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.